Blade Fuse Block and Clips 100 Series > Circuit Board Mountable







Agency Approval

| Agency | Agency File Number |
|-----------------------------|--------------------|
| c FL [°] us | E14721 |

Product Characteristics

| Blocks and Clips for Blade Fuses | | |
|----------------------------------|--|--|
| Compatible Fuses | Automotive Blade Fuses | |
| Electrical Specifications | Rated Voltage: 500 V | |
| | Rated Current: From 15 to 30 A | |
| Molded Parts | Insulation Block: Black Thermoplastic PET (UL94 V-0) and PA66 (UL94 V-0) | |
| Metal Parts | PCB Terminals: Tin Plated Cu Alloy | |
| Electrical | Insulation Resistance: 10,000 Megaohm Minimum at 500 VDC | |
| | Contact Resistance: $\leq 5 \text{ m}\Omega$ Maximum | |
| Ambient Temperature | -40 °C to 125 °C | |

Features & Benefits

- RoHS-compliant and lead-free
- Suitable for ISO 8820-3 Type F and C blade fuses
- Special copper alloy resulting in higher current ratings
- Tin plated leads for easy soldering process

Additional Information



Resources



Accessories

UL Recognized to UL 4248-1

board mountable terminals for Pb-free wave soldering

Low profile design for PC

and CSA 4248.1

process

Samples

Blade Fuse Block and Clips 100 Series > Circuit Board Mountable

Product Dimensions (in mm)





01000061Z Vertical Fuse Clip for Type C or ATFO blade fuses



01000063Z Low Profile Fuse Block for Type F or MINI blade fuses





01000060Z Horizontal Fuse Clip for Type C or ATFO blade fuses



01000062Z Low Profile Fuse Block for Type C or ATFO blade fuses



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Product Dimensions in mm [inch]

01000064Z For Mini Fuse Through Hole Installation





01000065Z For Mini Fuse Surface Mount Installation









01000066Z For ATO Fuse Through Hole Installation







01000067Z For Mini And ATO Fuse Through Hole Installation



Mounting Detail for Mini Fuse

9. 92 [0. 391]

3.4 [0.134] Ø1.6 [Ø0.063]







230-

Critical Zone TL to TP

Ramp-down

Time

70 80. 90 000

Dave

Ramp-up

Preheat

🗕 time to peak temperature

Cooling Time

→ t_P ∢

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Soldering Parameters–Wave Soldering

| Wave Parameter | Lead-Free Recommendation |
|--|-----------------------------------|
| Preheat: (Depends on Flex Activation Temperature) | (Typical Industry Recommendation) |
| Temperature Minimum | 100 °C |
| Temperature Maximum | 150 °C |
| PreheatTime | 60–180 seconds |
| Solder Pot Temperature | 260 °C Maximum |
| Solder Dwell Time | 2–5 seconds |

Recommended Hand-Solder Parameters:

Solder Iron Temperature: 350 °C +/- 5 °C

Heating Time: 5 seconds max. Note: These devices are not recommended for IR or Convection Reflow process.

| Average Ramp-Up Ra | 3 °C/second max. | |
|---|--|------------------|
| Preheat | Temperature Min (Ts _{min}) | 150 °C |
| | Temperature Max (Ts _{max}) | 200 °C |
| | Time (Ts _{min} to Ts _{max}) | 60–120 seconds |
| Time maintained above | Temperature (T _L) | 217 °C |
| | Time (t _L) | 60-105 seconds |
| Peak Temperature (T _P) | | 255 °C |
| Time within 5 °C of actual Peak Temperature (t_p) | | 5 seconds max. |
| Ramp-Down Rate | | 6 °C/second max. |
| Time 25 °C to Peak Temperature | | 8 minutes max. |

Note: For SMD version, a bake process for 30 minutes at 125 °C is suggested prior to be subjected to reflow soldering process.

Ordering Information

| Ordering PN | Description | Packaging |
|-------------|--|------------------------|
| 01000059Z | Horizontal Fuse Clip For Mini Fuse 15 Amp. | 1000 pieces, bulk pack |
| 01000060Z | Horizontal Fuse Clip For ATO Fuse 30 Amp. | 1000 pieces, bulk pack |
| 01000061Z | Vertical Fuse Clip For ATO Fuse 30 Amp. | 1000 pieces, bulk pack |
| 01000062Z | Low Profile Fuse Block For ATO Fuse 30 Amp. | 1000 pieces, bulk pack |
| 01000063Z | Low Profile Fuse Block For Mini Fuse 20 Amp. | 1000 pieces, bulk pack |
| 01000064Z | High Profile Block Mini Fuse THT 30 Amp. | 1000 pieces, bulk pack |
| 01000065Z | High Profile Block Mini Fuse SMT 30 Amp. | 1000 pieces, bulk pack |
| 01000066Z | High Profile Block ATO Fuse THT 30 Amp. | 1000 pieces, bulk pack |
| 01000067Z | Vertical Fuseclip for Mini-ATO Fuses 30 Amp. | 1000 pieces, bulk pack |

280 side of board 260 240 220

200 180 160

 \bm{T}_{P}

 \mathbf{T}_{L}

T_{S(min)}

25

Temperature $\mathbf{T}_{\text{S(max)}}$ ġ 0 0

Preheat Time

Temperature (°C) - Measured on bottom 140 120 10 80 40 20

Note:

Panel thickness minimum 0,8 mm and maximum 2.5 mm

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